

◆ Upper Threads

POLY

Polyester Embroidery Thread - Colourfast to Chlorine



Indestructible for Heavy-Duty Use!

POLY is an extremely durable polyester thread for everything that is heavily strained. Incredibly tear resistant and colourfast to chlorine, POLY is the optimum solution for embroideries on working clothes, jeans or caps – as these products have to be washed at high temperatures or have to be bleached. And the vast selection of colours available is a dream come true!

GUNOLD®



Processing Recommendations:



- ◆ **Needle:**
For thread strength 40 use standard needle ORGAN No. 75/11 SES. For thread strength 60 use needle ORGAN No. 60/8 SES.
- ◆ **Bobbin Thread:**
For best results, use BOBBY SYN 130 or BOBBY FIL 110L/130L.

- ◆ **Tip:**
POLY 60 is particularly suitable for small letterings and fine details.

Care Instructions:



Technical Information:



- ◆ **Upper thread for durable embroideries**
- ◆ **Material:**
100% polyester
- ◆ **Strength 40:** Nm 77/2; dtex 128/2
Strength 60: Nm 128/2; dtex 78/2
- ◆ **Colour range:**
See colour chart »POLY«.
- ◆ **With Oeko-Tex Certificate:**
Tested for harmful substances.



- ◆ **Make-up:**
Strength 40: Mini-king cones of 1000 m each
 Cones of 5000 m each
Strength 60: Mini-king cones of 1500 m each
- ◆ **Dispatch and packing size:**
POLY 40: Carton with 10 mini-king cones
 Carton with 10 cones
 (Cones are also available individually)
POLY 60: Carton with 10 mini-king cones
 (Mini-king cones are also available individually)

Special sample kits:

- For thread strength 40:
1 spool each of all 300 colours available in a handy assortment case.
- For thread strengths 40 and 60:
1 spool each of 27 most important shades as set.



The vast POLY colour range also includes glowing neon shades.

Product Range – Upper Threads

SULKY®	Viscose thread made of 100% ENKA® viscose, with a silky smooth shine, available in more than 300 colours!
METY	Metal-coated yarn for glamorous, shiny effects.
GLITTER	Glittery foil yarn for shiny and metallic effects.
COTTY	100% cotton – available in different strengths. Perfect for giving your projects the typical needlework touch!
FILAINE	Embroidery thread made of 100% acrylic, but with a higher degree of tear and rub resistance than wool embroidery threads. Looks like »handstitched«!
MONO	The »transparent« monofilament thread made of 100% polyester – for transparent embroideries and for attaching sequins and ribbons.
SOLAR	Colour-changing polyester yarn: The white yarn changes colour into one of 7 different tones available in natural or artificial UV light.
GLOWY	Thread made of 100% polyester that glows in the dark. The thread absorbs natural or artificial light making it fluorescent in the dark – the well-known disco effect!
FLUOR	Thread made of 100% polypropylen that absorbs natural or artificial light, with a yellow-green fluorescence in the dark.

Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.de!

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