

THE EMBROIDERY OF APPLIQUÉS

Embroidery instructions for pre-cut or lased appliqué:

Material:

All the materials which can be provided with embroidery designs are also appropriate appliqué materials e.g. fabrics, leather, plastic foils, knitwear, flockwear, etc. For better and easier processing they can also be coated with GUDY STIC.

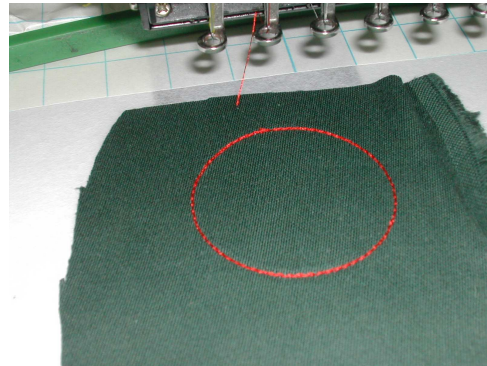
Advantages:

- High economic efficiency – saving stitches reduces the running time of the machine
- The risk of thread breakages on large embroidery surfaces is minimized
- Creativity without frontiers!
- New looks and trends can be implemented quite easily

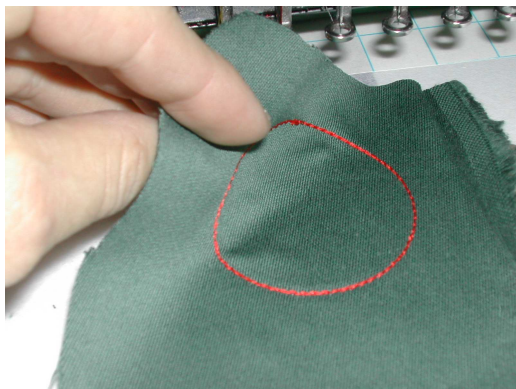
Instructions:



1. Frame appliqué fabric or stick on Filmoplast



2. Trace appliqué shape



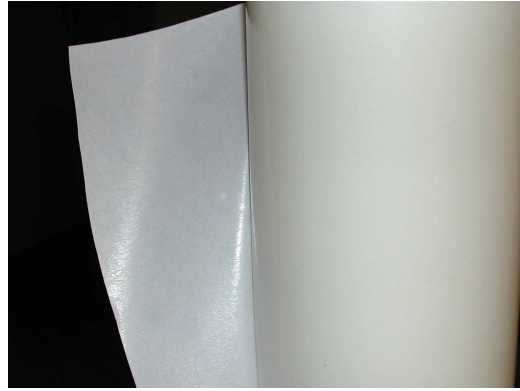
3. Remove appl. fabric with traced shape



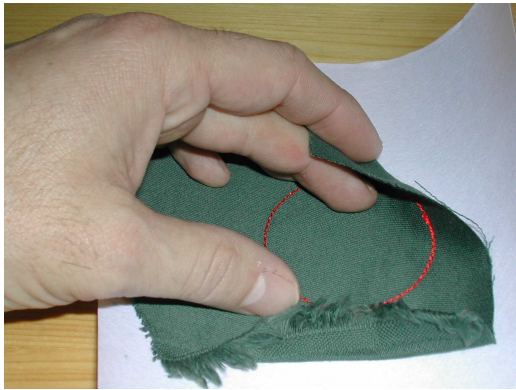
4. Appl. fabric with traced appl. shape



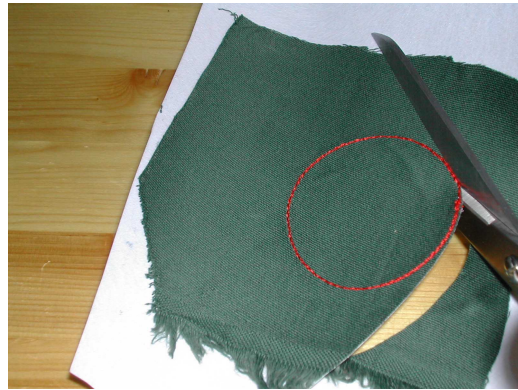
5. Reverse side of appl. fabric



6. GUDY STIC – double-sided adhesive non-woven



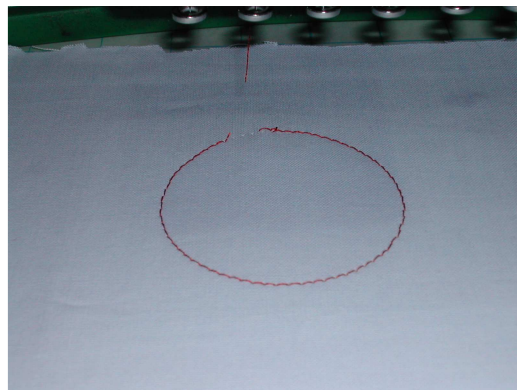
7. Embroider appl. fabric onto GUDY STIC



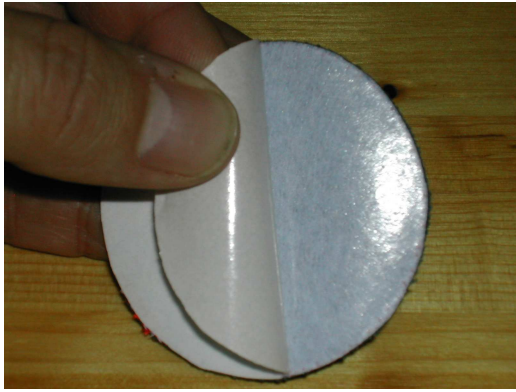
8. cut out round the embroidery



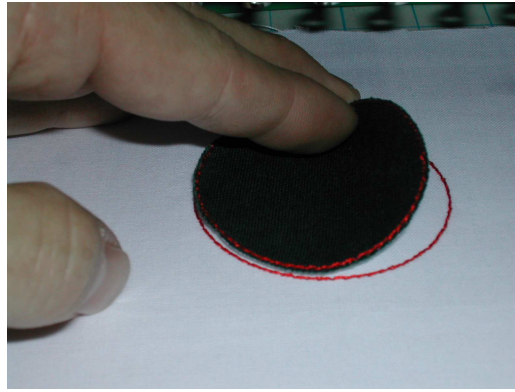
9. Appl. with adhesive reverse side



10. Trace appl. shape on basic fabric



11. Remove protection foil from reverse side



12. Stick on traced appliqué



13. Sew appliqué



14. Finished embroidery

IMPORTANT: You can leave out steps 1 to 9 when using lased appliqués. Please contact us to find out more about lasing appliqués, we will submit suitable offers to you.

Instructions for use **BSN**

1.: **BSN** on embroidery design with fixing press or ironing press

Type	Fixing temperature	Pressure	Time
BSN “T”	approx. 170°C	0.3 bar	approx. 5 sec.
BSN “H”	approx. 135°C	0.3 bar	approx. 5 sec.

Thermofoil **BSN** “H” can also be used with an ironing press, 10-15 sec. at light pressure (Tack on the foil only)

2.: Embroidery design on garment

Type	Press	Pressure	Time
BSN “T”	approx. 170°C	1.4 bar	approx. 15 sec.

Type	Iron	Pressure	Time
BSN “H”	approx. 135°C	strong	approx. 25 sec.

Full adhesive strength is only reached after 48 hours, do not wash before.