



Directions for using **STIFFY® 1950B**

The coating of 1950B is different from this of our other coated non-wovens. Due to spot bonding, a **permanent** gluing is provided and therefore the backing **cannot** be torn away!

Basic material:

Composition of fibre in %: 100 % polyester (PES)

Bonding: thermal

Coating:

Material: Polyethylene CP 152

Spot bonding: 152 spots/cm²

Total weight in g/m²: 115

Care symbol:

Ironing instruction:



Fusing recommendations:	Temperature	Pressure	Time
Fusing press for shirts:	155-177 °C	2 – 4 bar	12 – 20 sec.
Flat-iron:	Hot ironing	Powerful	12 – 20 sec.

We recommend that, when any new outer fabric is introduced, trials should Be done to establish optimum fusing conditions.