

Quality Certificate **SULKY®** Viscose

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| 1. Material composition: | 100 % Viscose / Rayon | |
| 2. Make-up: | SULKY® 30 | SULKY® 40 |
| | 25 g spools
5000 m cones | 1000 m miniking cones
5000 m cones |
| 3. Thread count: | dtex 200 / Nm 50/2
Ne 30/2 / den 180/2 | dtex 131 / Nm 75/2
Ne 44/2 / den 120/2 |
| 4. Weights: | 25 g / spool
200 g / cone
25000 m/kg | 27,9 g / miniking cone
133 g / cone
37500 m/kg |

5. Fastness:	Norms	Parameters	
to water	ISO 105 E 01	stringent	4-5/5
to laundering	DIN EN 20105 C03	60°C	4-5
	DIN EN 20105 C04	95°C	4/5
to dry laundry	EN ISO 105-D01		4/5
to rubbing	EN ISO 105 X 12	dry	4/5
		wet	3-4/4-5
to perspiration	EN ISO 105 E04	alcaline	3/4 - 5
		acid	3-4/4-5
to solvent	EN ISO 105-X05		4/5
to light	ISO 105 B04	xenon light	4/6
to ironing	ISO 105 X11		4-5
to chlorine			
* chlorine bath water	ISO 105-E03		2/3-4
* peroxide-bleaching	EN ISO 105-N02		no

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|-----------------------|-------------|--------|------------------|
| 6. Shrinkage 95°C : | DIN 53866-2 | % | <2 |
| 7. Breaking strength: | DIN 53834-2 | cN/Tex | 24-28 24-28 |
| 8. Elongation: | DIN 53834-2 | % | 16-20 16-20 |

9. Washing instructions:



Our **SULKY®** viscose embroidery thread meets the currently applicable human ecological standards of the Eco Tex Standard 100. It can also be used for baby clothes.



Our **SULKY®** viscose embroidery thread is subject to constant and strict quality inspections (e.g. measurements of the coefficient of sliding friction). You can be sure of getting always high quality thread.