

STEP

Fabric with a Lock-Stitch Optical Effect



Looks Like Embroidered...

...but it's a structured fabric that looks remarkably identical to lock-stitch embroidery. Using STEP as base fabric for appliqués, logos and emblems, you'll save time-consuming filling of large, same colour embroidery areas – while saving thread, time and production costs! STEP is coated and ready for ironing and comes in a variety of popular colours. Make your life easy!

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STEP

Processing Recommendations:



- ◆ STEP is ready to be embroidered, e.g. as patch or appliqué.
- ◆ STEP is backed with an adhesive coating and should be ironed on after embroidering. The permanent adhesive coating prevents tearing or fraying of the appliqué along the satin stitched border while guaranteeing a bubble-free bonding with the base fabric.
- ◆ Ironing press:

Temperature	175° C
Pressure	6 bar
Time	18 sec.

- ◆ Best results can be achieved with laser cut appliqué patches made of STEP as the laser process welds together the cut edges and prevents the appliqué from fraying.

Care Instructions:



Technical Information:



- ◆ **Material composition:**
 - Fabric: 100% polyester
 - Coating: 100% copolyester
 - Coating weight: 40–50g/m²
- ◆ **Melting range:** approx. 95° C
- ◆ **Colour range:**
 - Available in 10 standard colours (see STEP shade card)
- ◆ **Special sample kits:**
 - All 10 colours available, with samples sized 33 x 29 cm are included in a handy folding box.
- ◆ **Make-up:**
 - Rolls of 75 cm x 3 m
 - 75 cm x 10 m
- ◆ **Dispatch and packing size:**
 - Single rolls



Make your own comparisons!

The left photo shows an embroidery on STEP with 4.800 stitches, the right one shows the same embroidery completely filled with 18.000 stitches.

With STEP you're saving 13.200 stitches, a lot of embroidery time and thread.



We're offering laser cut appliqués to suit your specific requirements. Ask for a free offer today.

Product Range – Effect Fabrics

PUFFY	Embroidery foam for three-dimensional effects.
TWILLY	Robust twill fabric with permanent nonwoven coating that can be cut, embroidered and ironed on as desired.
PRISMA	Textile-compatible appliqué material with 3D effect.

Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.de!

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