

# POLY SPARKLE **VEGAN**

## Processing Recommendations:

- ◆ **Needle:**  
Use standard needle ORGAN No. 75/11 SES for this thread.
- ◆ **Bobbin Thread:**  
Best results with BOBBY SYN 130 or BOBBY FIL 110L.
- ◆ Professional materials for high-quality embroidery and sewing results - tried and tested in the ready-to-wear, promotional and home textile sectors. Find out more at [www.gunold.de](http://www.gunold.de)!

## Care Instructions:



## Technical Information:

- ◆ **Upper thread**
- ◆ **Composition:**  
Metallized effect thread 78% Polyester, 22% Polyamide
- ◆ **Size 30:**  
Nm 47 (3ply); dtex 210 (3ply)  
(Note: 3 Threads = 3 ply)
- ◆ **Minimum order:**  
1 Miniking cone of 1.000 m



**Range of colours:**  
discover all 54 colours:  
- interactive at [www.gunold.de](http://www.gunold.de)  
- real thread colour card



**Especially for patterning:**  
- all 54 colours on Miniking cones  
in 2 drawer boxes



**Tip:**  
Digitize a lighter (30s) version for embroidery designs. Less density results in a more even embroidery image.



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